



A027-EN.01

**resDetect™ Human Tumor Necrosis Factor Alpha (TNF- α)
ELISA Kit (Residue Testing)
(Enzyme-Linked Immunosorbent Assay)**

Catalog Number: RES-A027

Pack Size: 96 tests

IMPORTANT: Please carefully read this manual before performing your experiment.

For Research Use Only. Not For Use in Diagnostic or Therapeutic Procedures

INTENDED USE

The Human Tumor Necrosis Factor Alpha (TNF- α) ELISA Kit (Residue Testing) was developed for the detection and quantitative determination of GMP human TNF- α in samples from CAR-T product preparation processing. It is intended for research use only (RUO).

BACKGROUND

Tumor necrosis factor alpha (TNF- α) is a cytokine produced primarily by monocytes and macrophages. It is found in synovial cells and macrophages in the tissues. The primary role of TNF- α is in the regulation of immune cells. TNF- α is able to induce apoptotic cell death, to induce inflammation, and to inhibit tumorigenesis and viral replication. Dysregulation of TNF- α production has been implicated in a variety of human diseases, including major depression, Alzheimer's disease and cancer. Recombinant TNF- α is used as an immunostimulant under the INN tasonermin. TNF- α can be produced ectopically in the setting of malignancy and parallels parathyroid hormone both in causing secondary hypercalcemia and in the cancers with which excessive production is associated.

To support the development of CAR-T drugs, ACROBiosystems independently developed human Tumor Necrosis Factor alpha (TNF- α) ELISA Residue Testing kit via rigorous methodological validation, which is used for detection of GMP human TNF- α in samples from CAR-T product preparation processing for evaluation the quality of CAR-T products in drug development and CMC quality control stages.

PRINCIPLE OF THE ASSAY

This assay kit is used to measure the levels of human Tumor Necrosis Factor alpha (TNF- α) by employing a standard sandwich-ELISA format. The micro-plate in the kit has been pre-coated with Anti-TNF- α Antibody. Firstly, add the standard samples provided in kit and your samples to the plate, incubate and wash the wells. Then add the Biotin-Anti-TNF- α Antibody to the plate and form Antibody-antigen-biotinylated antibody complex, incubate and wash the wells. Next add Streptavidin-HRP to the plate, incubate and wash the wells. At last, load the substrate into the wells and monitor solution color from blue to yellow. The reaction is stopped by the addition of a stop solution and the intensity of the absorbance can be measured at 450nm and 630nm. The OD Value reflects the amount of TNF- α bound.

PRECAUTIONS

1. This kit is for research use only and is not for use in diagnostic or therapeutic applications.
2. The kit is suitable for cell supernatant, serum and plasma samples.
3. Do not use reagents past their expiration date.
4. Do not mix or substitute reagents with those from other kits or other lot number kits.
5. If samples generate values higher than the highest standard, dilute the samples with the appropriate calibrator diluent and repeat the assay. If cell supernatant samples need step dilution, except for the final dilution with diluent, other intermediate dilutions can be in cell culture medium.
6. Differences in test results can be caused by a variety of factors, including laboratory operator, pipette usage, plate washing technique, reaction time or temperature, and kit storage.
7. This kit is designed to remove or reduce some endogenous interference factors in biological samples, and not all possible influencing factors have been removed.

MATERIALS PROVIDED

Table1. Materials provided

Catalog	Components	Size (96 tests)	Format	Storage	
				Unopened	Opened
RES027-C01	Pre-coated Anti-TNF- α Antibody Microplate	1 plate	Solid	2-8°C	2-8°C
RES027-C02	Human TNF- α Standard	15 μ g	Power	2-8°C	-70°C
RES027-C03	Biotin-Anti-TNF- α Antibody	20 μ g	Power	2-8°C	-70°C
RES027-C04	Streptavidin-HRP	50 μ L	Liquid	2-8°C, avoid light	2-8°C, avoid light
RES027-C05	10xWashing Buffer	50 mL	Liquid	2-8°C	2-8°C
RES027-C06	2xDilution Buffer	50 mL	Liquid	2-8°C	2-8°C
RES027-C07	Substrate Solution	12 mL	Liquid	2-8°C, avoid light	2-8°C, avoid light
RES027-C08	Stop Solution	7 mL	Liquid	2-8°C	2-8°C

SRORAGE

1. The unopened kit should be stored at 2°C -8°C upon receiving. Find the expiration date on the outside packaging and do not use reagents past their expiration date.
2. The opened kit should be stored per Table 1. The shelf life is 30 days from the date of opening.

REAGENTS/EQUIPMENT NEEDED BUT NOT SUPPLIED

Single or multi-channel micropipettes and pipette tips: need to meet 10 µL, 300 µL, 1000 µL injection requirements;

37°C Incubator;

Single or dual wavelength microplate reader with 450nm and 630nm filter;

Tubes: 1.5mL, 10mL;

Timer;

Reagent bottle;

Deionized or distilled water.

REAGENT PREPARATION

Bring all reagents and samples to room temperature (20°C-25°C) before use. If crystals have formed in buffer solution, place the sample in an 37°C incubator until the crystals have completely dissolved and bring the solution back to room temperature before use.

According to Table 2, prepare the provided lyophilized product into a storage solution with ultrapure water, dissolve at room temperature for 15 to 30 minutes, and mix by gently pipetting, avoiding vigorous shaking or vortexing. The reconstituted storage solution should be stored at -70°C. It is recommended that the number of freezing and thawing should not exceed 1 time, and the size of the aliquot should not be less than 10 µg.

Note: Considering inevitable minor quantitation variations between protein batches, it is also reasonable to generate the standard curve with specific lot of proteins used for current production for even better accuracy.

Table 2. Preparation method

ID	Components	Size (96 T)	Storage solution concentration.	Reconstituted water Vol.
RES027-C02	Human TNF-α Standard	15 µg	100 µg/mL	150 µL
RES027-C03	Biotin-Anti-TNF-α Antibody	20 µg	100 µg/mL	200 µL

RECOMMENDED SAMPLE PREPARATION

1. Working Solution Preparation

1.1 Preparation of 1×Washing Buffer:

Dilute 50 mL 10×Washing Buffer with ultrapure water/deionized water to 500 mL.

1.2 Preparation of 1×Dilution Buffer:

Dilute 50 mL 2×Dilution Buffer with 1×Washing Buffer to 100 mL.

1.3 Preparation of Biotin-Anti-TNF- α Antibody working fluid:

Dilute Biotin-Anti-TNF- α Antibody to 0.25 $\mu\text{g/mL}$ with 1×Dilution Buffer. Please prepare it for one-time use only.

1.4 Preparation of Streptavidin-HRP working fluid:

Dilute Streptavidin-HRP at 1:1000 with 1×Dilution Buffer. The prepared working fluid should avoid light. Please prepare it for one-time use only.

1.5 Sample preparation

- a. If the sample to be tested is the serum or plasma, dilute test sample at 1:10 with 1×Dilution Buffer. The volume ratio of sample to diluent is 1:9.
- b. If the sample to be tested is the cell supernatant, dilute test sample at 1:2 with 1×Dilution Buffer. The volume ratio of sample to diluent is 1:1.

2. Preparation of Standard curve

The concentration of the reconstituted human TNF- α Calibrator (RES027-C02) is 100 $\mu\text{g/mL}$, prepare (Std.-0) by diluting 10 μL the reconstituted human TNF- α Calibrator into 490 μL Sample Dilution Buffer, mix gently well. Then prepare Std.- 1' by diluting 10 μL Std.-0 into 990 μL Sample Dilution Buffer. At last, prepare the highest concentration of standard curve, **Std.-1 (400 pg/mL)**, by diluting 12 μL Std.- 1' into 588 μL Sample Dilution Buffer. Prepare 1:1 serial dilution for the standard curve as follows: Pipette 300 μL of Sample Dilution Buffer into each tube. Make sure to mix well every time. Sample Dilution Buffer serves as blank.

Tubes/ Solution Code	Human TNF- α Standard stock solution	Std.-0	Std.-1'	Std.-1	Std.-2	Std.-3	Std.-4	Std.-5	Std.-6	Std.-7
Operating										
Solution Con.	100 μ g/mL	2000 ng/mL	20000 pg/mL	400 pg/mL	200 pg/mL	100 pg/mL	50 pg/mL	25 pg/mL	12.5 pg/mL	6.25 pg/mL
Dilution Buffer Vol.		490 μ L	990 μ L	588 μ L	300 μ L	300 μ L	300 μ L	300 μ L	300 μ L	300 μ L

3. Add Samples

Add 100 μ L Calibrator and samples to each well. For blank Control wells, please add 100 μ L Dilution Buffer.

Note: It is recommended to set doable holes for samples and standard curves to be tested.

4. Incubation

Seal the plate with microplate sealing film and incubate at room temperature for 1 hour.

5. Washing

Remove the remaining solution by aspiration, add 300 μ L of 1 \times Washing Buffer to each well, soak for 10s, remove any remaining 1 \times Washing Buffer: by aspirating or decanting, invert the plate and blot it against paper towels. Repeat the wash step above for three times.

6. Add Biotin-Anti-TNF- α Antibody

For all wells, add 100 μ L Biotin-Anti-TNF- α Antibody (dilute to 0.25 μ g/mL) working solution. Please prepare it for one-time use only.

7. Incubation

Seal the plate with microplate sealing film and incubate at room temperature for 1 hour.

8. Washing

Repeat step 5.

9. Add Streptavidin-HRP

For all wells, add 100 μ L Streptavidin-HRP (dilute at 1:1000) working solution. Please prepare it for one-time use only, avoid light.

10. Incubation

Seal the plate with microplate sealing film and incubate at room temperature for 30 min.

11. Washing

Repeat step 5.

12. Substrate Reaction

Add 100 μ L Substrate Solution to each well. Seal the plate with microplate sealing film and incubate at room temperature for 20 min, avoid light.

13. Termination

Add 50 μ L Stop Solution to each well, and tap the plate gently to allow thorough mixing.

Note: The color in the wells should change from blue to yellow.

14. Data Recording

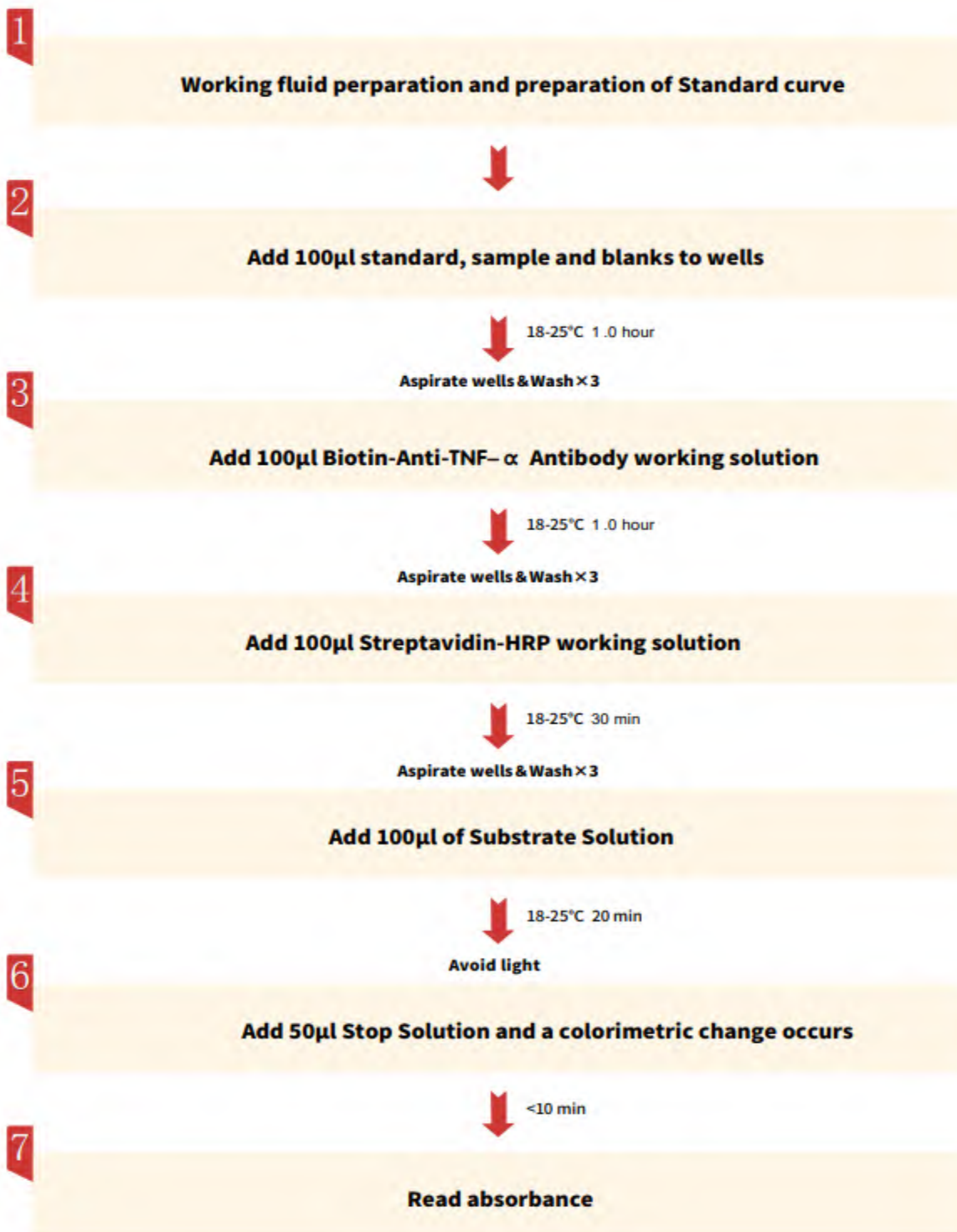
Read the absorbance at 450 nm and 630 nm using UV/Vis microplate spectrophotometer within 10 minutes.

Note: To reduce the background noise, subtract the value read at OD_{450nm} with the value read at OD_{630nm} .

CALCULATION OF RESULTS

1. Calculate the mean absorbance for each standard, control and sample and subtract average zero standard optical density (O.D.).
2. The standard curve is plotted with the standard concentration as x-axis and the calibrated absorbance value as y-axis. Four parameters logistic are used to draw the standard curve and calculate the sample concentration.
3. Normal range of Standard curve: $R^2 \geq 0.9900$.
4. Detection range: 6.25 pg/mL-400 pg/mL. If the OD value of the sample to be tested is higher than 400 pg/mL, the sample shall be diluted with dilution buffer and assay repeated. If the OD value of the sample to be tested is lower than 6.25 pg/mL, the sample should be reported.

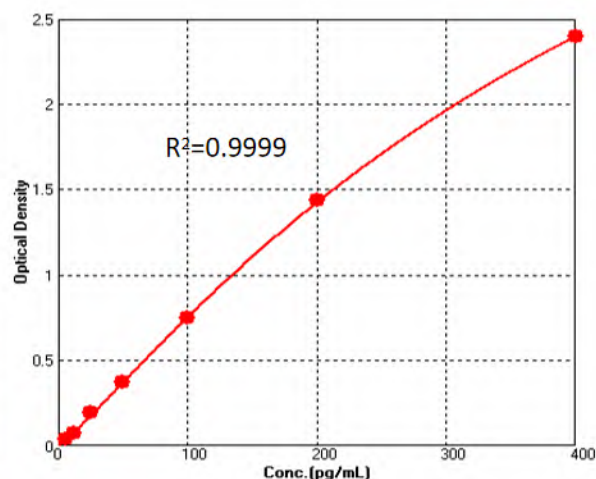
QUICK GUID



TYPICAL DATA

For each experiment, a standard curve needs to be set for each micro-plate, and the specific OD value may vary depending on different laboratories, testers, or equipments. The following example data is for reference only. The sample concentration was calculated based on the results of the standard curve.

Conc.(pg/mL)	O.D.-1	O.D.-2	Average	Corrected
400	2.459	2.452	2.456	2.399
200	1.455	1.527	1.491	1.435
100	0.798	0.808	0.803	0.747
50	0.437	0.423	0.430	0.374
25	0.232	0.268	0.250	0.194
12.5	0.128	0.141	0.135	0.078
6.25	0.097	0.093	0.095	0.039
0	0.061	0.052	0.057	/



SENSITIVITY

The minimum detectable concentration of human TNF- α is 3.095 pg/mL. The minimum detectable concentration was determined by adding twice standard deviations to the mean optical density value of twenty zero standard replicates and calculating the corresponding concentration.

PRECISION

1. Intra-assay Precision

Three samples of known concentration were tested twenty times on one plate to assess intra-assay precision.

2. Inter-assay Precision

Three samples of known concentration were tested in three separate assays to assess inter-assay precision.

Sample	Intra-assay Precision			Inter-assay Precision		
	1	2	3	1	2	3
n	20	20	20	3	3	3
Mean (pg/mL)	278.751	75.485	16.361	280.498	77.616	15.431
SD	9.126	1.866	0.922	5.568	3.858	0.937
CV (%)	3.3	2.5	5.6	2.0	5.0	6.1

Note: The example data is for reference only.

RECOVERY

Three parts of blank serum were added with different concentrations of human TNF- α , and the serum without human TNF- α was used as background to calculate the recovery rate. The range of the recovery rate is 89.2-116.0%, and the average recovery is 98.3%.

Sample Type	Average % Recovery	Range
Serum(n=5)	98.3%	89.2-116.0%

LINEARITY

To assess the linearity of the assay, samples spiked with high concentrations of human TNF- α were serially diluted with calibrator diluent to produce samples with values within the dynamic range of the assay.

		Cell culture medium (DMEM)	Cell culture medium (1640)	Serum
1:2	Average Recovery (%)	98.1	99.8	99.3
	Range (%)	95.3-100.4	97.7-101.2	98.8-100.6
1:4	Average Recovery (%)	98.1	96.5	101.1
	Range (%)	96.5-99.5	93.6-99.0	98.2-104.1
1:8	Average Recovery (%)	101.5	98.8	106.1
	Range (%)	98.1-104.6	96.0-102.0	102.6-107.8
1:16	Average Recovery (%)	102.6	99.5	105.6
	Range (%)	99.0-108.2	91.9-110.2	100.9-109.1

Note: The example data is for reference only.

SPECIFICITY

This assay recognizes natural and recombinant human TNF- α . No cross-reactivity was observed when this kit was used to analyze the following recombinant cytokines.

Human			
IL-2	IL-11	GM-CSF	L1R
IL-3	IL-12B	G-CSF	VEGF165
IL-4	IL-15	M-CSF	Anti-CD3
IL-5	IL-17A	SCF	Anti-CD28
IL-6	IL-18	BMP-2	Anti-CD137
IL-7	IFN- α 1	FGF basic	Thrombopoietin-TPO
IL-8	IFN- γ	Flt-3 Ligand	TGF- β 1
IL-10			

INTERFERING SUBSTANCES

Verify potential matrix effects by adding different levels of DMSO and HSA to the diluted buffer.

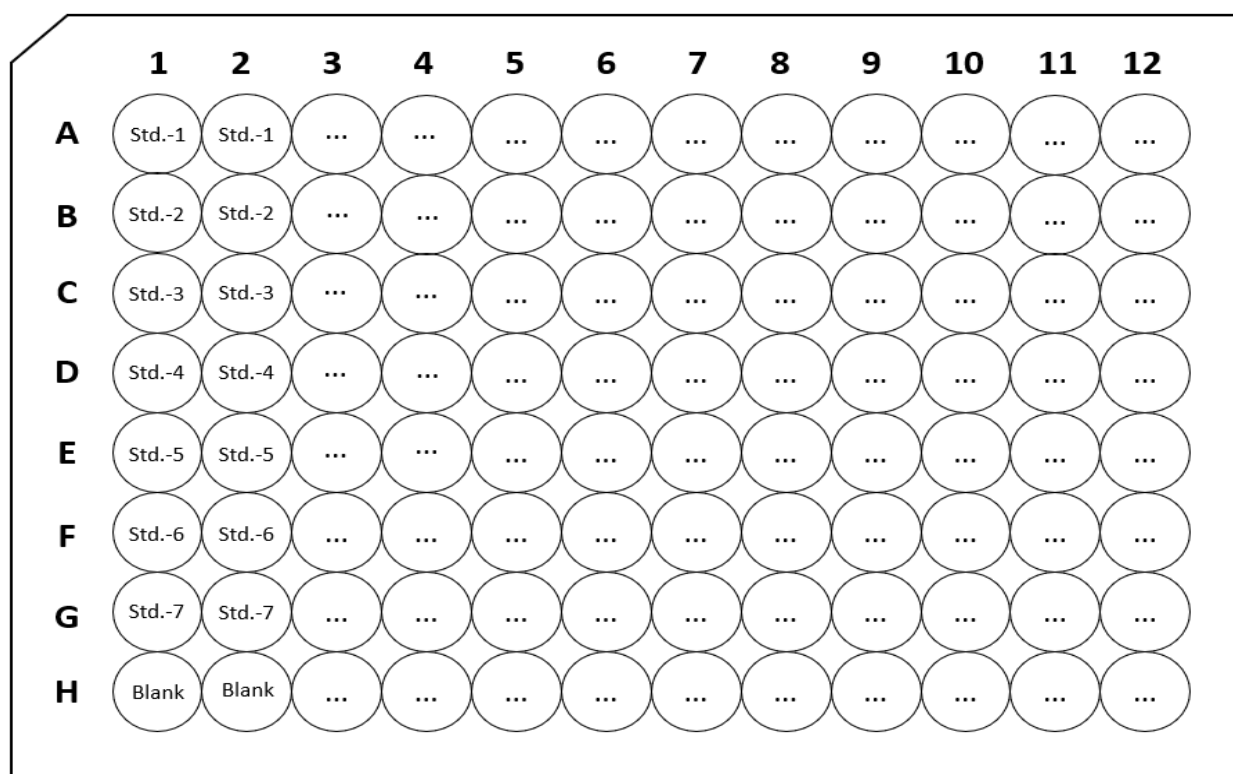
Additive	Tolerated concentration
DMSO	2%
HSA	5%

CALIBRATION

This immunoassay is calibrated against a highly purified *E. coli*-expressed recombinant human TNF- α (17/232). Reference Reagent is calibrated by NIBSC/WHO in June 2020.

NIBSC/WHO (17/232) approximate value (U/mL) = 0.186 \times Human TNF- α value (pg/mL)

PLATE LAYOUT



Note: Blank is a Blank Dilution Buffer hole.

TROUBLESHOOTING GUIDE

Problem	Cause	Solution
Poor standard curve	* Inaccurate pipetting	* Check pipettes
Large CV	* Inaccurate pipetting * Air bubbles in wells	* Check pipettes * Remove bubbles in wells
High background	* Plate is insufficiently washed * Contaminated wash buffer	* Review the manual for proper wash. * Make fresh wash buffer
Very low readings across the plate	* Incorrect wavelengths * Insufficient development time	* Check filters/reader * Increase development time
Samples are reading too high, but standard curve looks fine	* Samples contain cytokine levels above assay range	* Dilute samples and run again
Drift	* Interrupted assay set-up * Reagents not at room temperature	* Assay set-up should be continuous - have all standards and samples prepared appropriately before commencement of the assay * Ensure that all reagents are at room temperature before pipetting into the wells unless otherwise instructed in the antibody inserts